

Date: Wednesday, 25/06/2008 10:02:30 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: TUBE END CAP
Job Number	: 40074		
Estimate Number	: 13407		
P.O. Number	:	Part Number	: PB674300193
This Issue	: 25/06/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: B67-43001 P.30
First Issue	: / /	Project Number	: N/A
Previous Run	:	Drawing Revision	: B1
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 04/07/2008
Checked & Approved By	: <u>JP 08.6.25</u>	Qty:	10
Comment	: est rev A new issue 08.06.19 DD verified: EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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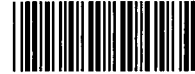


Comment: Qty.: 0.0072 sf(s)/Unit Total : 0.0725 sf(s)

6061-T6 .063 Sheet

batch: 105225 IB 8-6-26

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1Prog Rev: B1

2-Deburr if necessary

IB 8-6-26 (12) 08/06/26 (12) Flu

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

08/06/26 (x12)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Box E

MF 08-07-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 25/06/2008 10:02:30 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TUBE END CAP

Job Number: 40074

Part Number: PB674300193

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

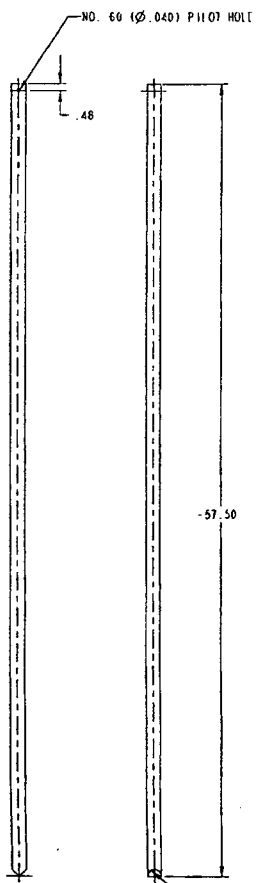
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

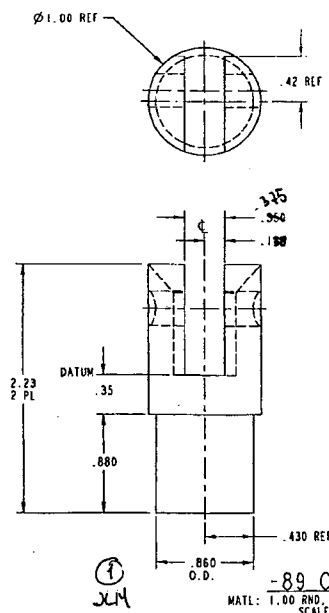
NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 86-74

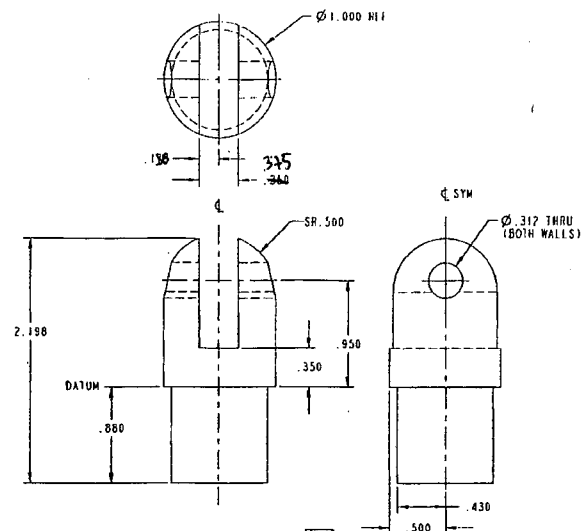
RELEASED
46 91-20



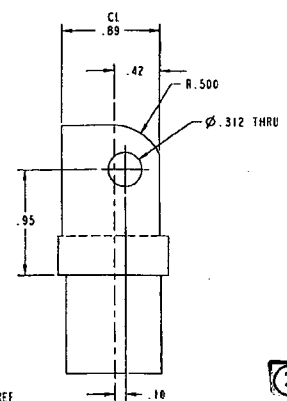
① -87 TUBE ARM
MATL: 1.00 OD X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



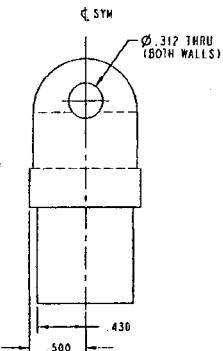
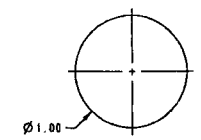
① -89 CLEVIS
MATL: 1.00 RND, 6061-T6, 00-A-200/8
SCALE 2.000



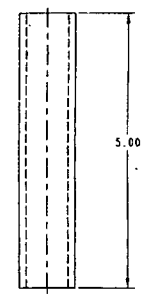
-97 CLEVIS (SHOWN)
MATL: 1.00 RND, 6061-T6, 00-A-225/8
SCALE 2.000



② -93 TUBE END CAP
MATL: .063 THK, 6061-T6, 00-A-250/11
SCALE 2.000



① -91 TUBE HANDLE
MATL: 1.00 OD X .125 WALL, 6061-T6, 00-A-200/8
SCALE 1.000






PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: 1.00 OD X .125 WALL, 6061-T6, 00-A-200/8
D: OSUV8 B67-43001
SCALE: 1.000 SHEET 30 OF 45

ORIGINAL

PP 674 3001-93 pg 30

☒ **First Article** ☐ **Prototype**

Measured by:		Audited by:		Prototype Approval:	
Date:	8-6-21	Date:	08/06/21	Date:	7

HA